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FIB0020GB80006 - 20 GAL FIBER DRUM WITH STEEL COVER W/ LOK BAND W/ THUMB TAB UN EMBOSSED #FLR13187  
FIBRE DRUM WITH LOK-RIM® CLOSURE

FORM # F11-F

SO423820 SUT TRIU7772

### GREIF CLOSURE INSTRUCTIONS

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Greif salesperson or manufacturing facility. "Effective until further notice".

**To Close:**

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- 1) Place cover on drum.
  - 2) Snap the closing ring over the cover and top lip of the drum. Make sure that the writing on the closing lever is right side up. Also, make sure the bottom edge of the closing ring engages under the top lip of the drum.
  - 3) Pull the locking lever closed. At the same time, tap along the entire outside edge of the closing ring, beginning directly opposite the closing lever, with a mallet until the lever is fully closed against the edge of the ring.
  - 4) Snap the latch into the lever until it locks, then apply a sealing wire or other sealing device through the holes on the latch lever.
  - 5) Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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REV-KF-05/03/07

**Drum Code:** LR158 300 U7DSKK000 X00 2N2N00

**Report #:** F-1452

**Date Tested:** 6/22/2017

**Technician:** DP (Sample drums were closed exactly as described above.)

This UN test certification report form is a sample of the closure notification form. The data on this form reflect the components of the tested sample drums; it details the closing methods followed at the lab.

The closure notification form should be completed using information from the actual customer specification. These values may differ from the sample closing instructions supplied with the UN test certification report.

To obtain this form for your customer service use, contact:

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