

PDO0055RC40001 - 55 GAL BLUE O/H REGRIND HDPE DRUM NAT CVR 2 x 3/4" FTGS W/ GASKET & LEVER  
LOCK RING UN EMBOSSED

## **RECYCLE INC. EAST**

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### **DuraDrum Closure Instructions October 2008 Revised August 2013**

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2 (c), this is your notification of the closing method used for the containers sold to you. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Recycle salesperson or manufacturing facility.

#### **PRIOR TO CLOSING:**

Inspect each closure to ensure that the closure has the proper gasket and that both closure and gasket are in good condition. Inspect the sealing surface for damage and make sure the threads and sealing surfaces are dry and in good condition.

Product Name – 55 - 30 Gallon Open Head DuraDrum  
Product Code – DDOH

#### **To Close:**

- 1) Place cover on drum.
- 2) Firmly apply downward pressure on the lid to snap the cover into the drum opening.
- 3) Snap the closing ring over the cover and top lip of drum. Make sure that the writing on the closure lever is right side up. Also make sure that the bottom edge of the closing ring engages under the top lip of the drum.
- 4) Pull the locking lever closed, at the same time, tap the outside edge of the closing ring, beginning directly opposite the closing lever, with a rubber mallet until the lever is fully closed against the edge of the ring.
- 5) Snap the latch into the lever until it locks.
- 6) Drums closed in the manner have met the UN performance test requirements as specified in the container markings.
- 7) If the Flat Container Accessories cover has bung openings the bungs must be torque as follows: 2 inch to 20 foot -pounds – ¾ inch 9 foot - pounds.
- 8) If the Ribbed IPCC cover has bung openings the bungs must be torque as follows: 2 inch to 20 foot pounds and the ¾ inch to 7 foot pounds.

Product Name 55 Gallon Tight Head DuraDrum with 2 – 2inch fittings (Butress /NPT)  
Product Code – DDTH

#### **To Close:**

- 1) Both fittings must be tightened after filling
- 2) Do not cross thread fittings. Use proper thread type (NPT or Butress) in matching bunghole
- 3) Using a torque wrench of known calibration accuracy slowly apply 25 foot-pound to each fitting.
- 4) Drums closed in this manner have met the UN performance test requirements as specified on the container markings.

Retain this form for your records; Department of Transportation requires one year retention of this record (CFR49.178.2 (c) (2)).